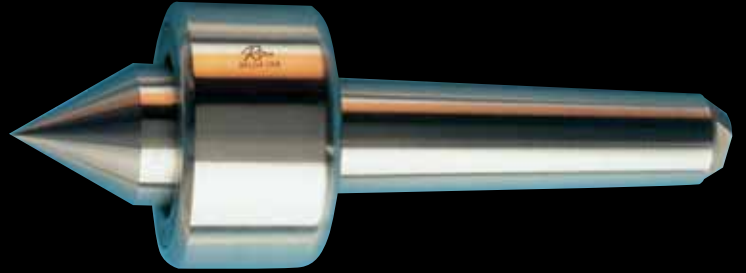


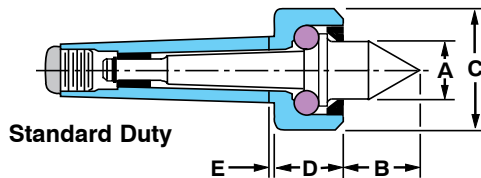


Super Accurate Live Centers Standard Point

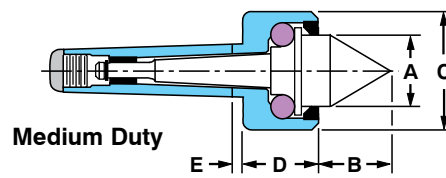
- Accuracy guaranteed to $\pm .00004$
- Ideal for precision grinding
- Compact design
- Extended points available
- Five pounds of thrust to seat bearings
- Riten full service and repair



The ultimate live center for precision grinding is provided by Riten's unique design. Medium-duty live centers are required where the weight of the workpiece is several hundred pounds. These centers are built with larger bearings to provide the support and strength required to handle heavier workpieces.



Standard Duty



Medium Duty

MORSE TAPER									
Model	MT	A	B	C	D	E	Max RPM	W. P. Weight	
12102	2	0.73	0.87	1.25	0.75	0.18	1000	400	
12103	3	0.87	1.13	1.69	0.94	0.29	1000	1000	
12104	4	1.00	1.13	2.13	1.19	0.35	1000	1800	
12105	5	1.49	1.50	2.81	1.41	0.35	1000	3800	
12106	6	2.11	2.13	4.19	2.50	0.41	1000	6000	
Model	JT	JARNO TAPER							
12206	6	0.73	0.87	1.25	0.75	0.19	1000	300	
12207	7	0.87	1.13	1.69	0.94	0.29	1000	800	
12209	9	0.87	1.13	1.69	0.94	0.29	1000	1000	
12210	10	1.00	1.13	2.13	1.19	0.29	1000	1800	
12212	12	1.00	1.00	2.13	1.19	0.35	1000	1800	
12214	14	1.49	1.50	2.81	1.41	0.35	1000	3800	
12216	16	1.51	1.50	2.81	1.41	0.29	1000	3800	
12220	20	2.11	2.13	4.19	2.50	0.41	1000	6000	
Model	BS	BROWN & SHARPE TAPER							
12407	7	0.73	0.87	1.25	0.75	0.21	1000	400	
12409	9	0.87	1.13	1.69	0.94	0.31	1000	1000	
12410	10	1.00	1.00	2.13	1.19	0.92*	1000	1800	
12411	11	1.00	1.00	2.13	1.19	1.04*	1000	1800	
12412	12	1.51	1.50	2.81	1.41	0.43	1000	3800	
12413	13	1.51	1.50	2.81	1.41	0.37	1000	3800	

MORSE TAPER									
Model	MT	A	B	C	D	E	Max RPM	W. P. Weight	
34102	2	0.87	1.13	1.69	1.06	0.19	1000	500	
34103	3	1.00	1.13	2.13	1.38	0.29	1000	1200	
34104	4	1.49	1.63	2.81	1.66	0.35	1000	2200	
Model	JT	JARNO TAPER							
34206	6	0.87	1.13	1.69	1.06	0.19	1000	400	
34207	7	1.00	1.13	2.13	1.38	0.29	1000	900	
34209	9	1.00	1.13	2.13	1.38	0.29	1000	1300	
34210	10	1.49	1.50	2.81	1.66	0.41	1000	2200	
34211	11	1.49	1.50	2.81	1.66	0.29	1000	2200	
34212	12	1.49	1.50	2.81	1.66	0.35	1000	2200	
34214	14	2.11	2.13	4.19	2.50	0.60	1000	4400	
34216	16	2.11	2.13	4.19	2.50	0.41	1000	4400	
Model	BS	BROWN & SHARPE TAPER							
34407	7	0.87	1.13	1.69	1.06	0.21	1000	500	
34409	9	1.00	1.13	2.13	1.38	0.31	1000	1300	
34410	10	1.49	1.50	2.81	1.66	0.92*	1000	2200	
34411	11	1.49	1.50	2.81	1.66	1.04*	1000	2200	
34412	12	2.11	2.13	4.19	2.50	0.43	1000	4400	
34413	13	2.11	2.13	4.19	2.50	0.43	1000	4400	

* B&S Cinn. (E= .25)