

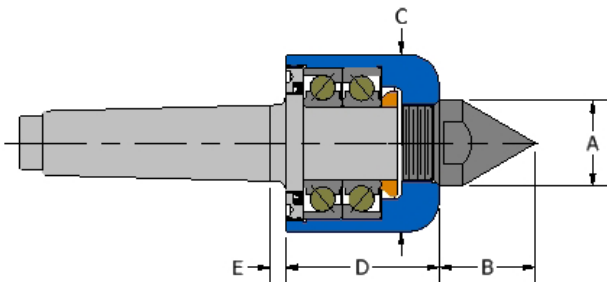


Replacements for Ready Tool G and R Series Live Centers

- Accuracy guaranteed to $\pm .0002$
- Replaceable threaded point, custom points available
- Points are through-hardened to 61-63 Rc
- Riten full service and repair



The Ready Tool Co. no longer manufactures live centers, but that doesn't mean you can't get the Ready G and R series built or repaired. Riten has been repairing and rebuilding these centers for decades, and they are now available as cataloged items. Riten has standardized on the G series, but, as can be seen in table, R models are basically equivalent and in some cases identical.



STANDARD MALE POINT - MORSE TAPER

Ready Model	Riten Model	MT	A	B	C	D	E	Thread
G10	G10-1	1	0.63	0.75	1.56	1.75	0.25	1/2-20
G20	G20-2	2	0.89	1.00	2.00	2.06	0.26	3/4-20
G30	G30-3	3	1.01	1.18	2.25	2.25	0.25	7/8-20
G40	G40-4	4	1.38	1.57	2.88	2.50	0.25	1 1/4-20
G50	G50-5	5	1.88	2.06	3.75	3.06	0.26	1 1/2-20
R1N	G10-1	1	0.63	0.75	1.56	1.75	0.25	1/2-20
R2N	G10-2	2	0.63	0.75	1.56	1.75	0.25	1/2-20
R3N	G20-3	3	0.89	1.00	2.00	2.06	0.25	3/4-20
R4N	G30-4	4	1.01	1.18	2.25	2.25	0.26	7/8-20
R5N	G40-5	5	1.38	1.57	2.88	2.50	0.25	1 1/4-20

Morse tapers standard. Other tapers available on request.