Mechanical Face Drivers
TYPE 50
Driving Diameter Range: 4.33" - 5.51"

Selecting the Face Driver components:

#1 Determine the Face Driver model with the type of mounting required for the machine.

#2 If mounting directly to machine spindle, verify spindle size and select appropriate spindle adapter.

#3 Choose the center point with the diameter range closest to the center hole diameter.

#4 Determine machine spindle rotation and driving diameter to select the correct drive pins.
Rotation is determined by looking directly at the spindle face or chuck face.
(For detailed instructions on selecting a face driver,).

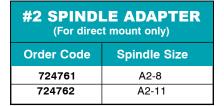### Mounting Styles Available for Type 50

Morse Taper*

Flange Mount*

* All mechanical styles can be chucked.

#1 FACE DRIVER

Order Code	Mounting Style
5006	#6 Morse Taper*
50FM	Flange Mount*

* All mechanical styles can be chucked.

#2 SPINDLE ADAPTER
(For direct mount only)

Order Code	Spindle Size
724761	A2-8
724762	A2-11

#3 CENTER POINT

Order Code	Center Hole Dia. Range
C5101	0.120 - 1.380
C5102	1.339 - 1.575
C5103	1.535 - 1.772
C5104	1.732 - 1.969
C5105	1.929 - 2.165
C5106	2.126 - 2.362
C5107	2.323 - 2.559
C5108	2.520 - 2.756
C5109	2.717 - 2.953

#4 DRIVE PINS (6 pins required)

Order Code	Counterclockwise (Right)		Clockwise (Left)	
	Outer Driving Diameter	Inner Driving Diameter	Outer Driving Diameter	Inner Driving Diameter
P5001	4.33	3.94	–	–
P5002	–	–	4.33	3.94
P5003	4.92	3.94	–	–
P5004	–	–	4.92	3.94
P5005	5.51	4.73**	–	–
P5006	–	–	5.51	4.73**

** Half chiseled edges for better gripping

TO ORDER: A complete unit consists of a face driver, center point and drive pins. For direct mounts, a spindle adapter must be added.

#1 Face Driver order code: _ _ _ _

#2 Spindle Adapter order code: _ _ _ _ _ _
(only required for direct mount)

#3 Center Point order code: _ _ _ _ _ _

#4 Drive Pins order code: _ _ _ _ _ (6 pins required)